

Date: Monday, 3/24/2008 8:48:57 AM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WASHER
Job Number	: 38139		
Estimate Number	: 13003		
P.O. Number	:	Part Number	: D36311
This Issue	: 3/24/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3631 REV A
First Issue	: 1/1	Project Number	: N/A
Previous Run	: 34276	Drawing Revision	: A
	Type : PURCHASED PARTS	Material	:
Written By	:	Due Date	: 3/31/2008
Checked & Approved By	:	Qty:	500
Comment	: Est Rev A New Issue 07-07-28 JLM Verified By: EC	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 5971

Purchase Part Number: 95606A170

Supplier: Mc Master Carr

Certificate of conformity is required

C208103124

(500)

2.0	D36311	WASHER
-----	--------	--------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 100.0000 Each(s)
 WASHER

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

PC 8/3/25 (500)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

C 08/03/25 (500)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: #15

8/5/26 SC (500)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 3/24/2008 8:48:57 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 38139

Part Number: D36311

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(500)

Comment: FINAL INSPECTION/W/O RELEASE

2008/03/27

Job Completion



mf
u

08-03-27

(500)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

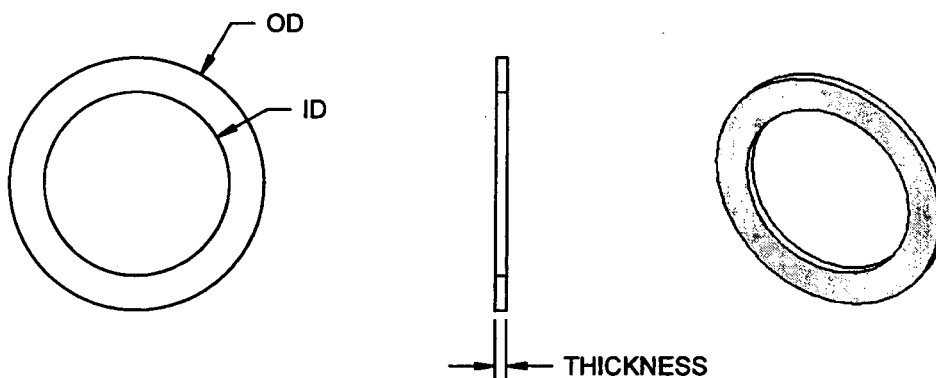
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED [Signature]	DRAWING NO. D3631	REV. A SHEET 1 OF 1
DATE 07.05.16		TITLE WASHER	SCALE NTS
REV A	DATE 07.05.16	DESCRIPTION NEW ISSUE	

SPECIFICATION CONTROL DRAWING



D3631-X WASHER

RELEASED
07.08.02 **[Signature]**

PART NUMBER	OD	ID	THICKNESS	MATERIAL	SUPPLIER
D3631-1	0.688	0.500	0.031	NYLON	McMASTER-CARR P/N: 95606A170

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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C208/03/24
W10: 38139



200 Aurora Industrial Pkwy
Aurora, Oh 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury On K6A 1K7
Canada

Purchase Order
PO00005971

Page 1 of 1

McMaster-Carr Number
7705664-01

03/24/2008

Line	Description	Ordered	Shipped
1	95606A170 Nylon 6/6 Small-OD Flat Washer, 15/32" Screw Size, 1/2" ID, 11/16" OD, .028"-.034" Thickness, Packs of 100	5 Packs	5

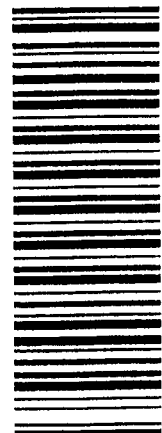
1 - 106 - 05 32 - 02 A170 5PK

Dart Aerospace Ltd

EXP

Cycle

38



1 lb
1 line

FW18SP45
03/24/2008
12:17/12:27
021



**Purchase Order**

Date Mar 24, 2008	Page 1
Purchase Order Number PO00005971	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAKED
*08/03/08***Vendor Address:**

McMaster-Carr Supply Co.
P.O. Box 7690
Chicago, IL 60680-7690
USA
Phone (330) 995-5500
Fax (330) 995-9600

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VU-MCM001	Mar 24, 2008	N30	Purolator	Mar 27, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
500.0000	D36311	WASHER Comments: AS PER DWG D3631 REV. A P/N: 95606A170	3/27/2008	No	0.062400	Each	31.20
<div>CERTIFICATE OF CONFORMITY REQ'D UPON DELIVERY</div>							
Comments:					Tax Summary:		
Entered By: <i>CL</i> CLAVOIE Approved By: <i>W</i>					Less:		
					included tax		0.00
					Subtotal		31.20
					Total tax		0.00
					Total purchase order in		
					USD Dollars		31.20